



## INSTALLING Automatic Bullet Feeder accessory

**RECOMMENDED FOR ADVANCED USERS ONLY. Incorrect use will be a frustrating experience.**

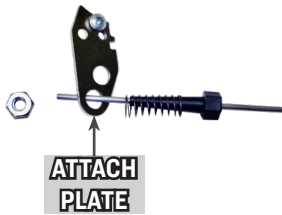
### LEE BULLET FEEDER OPTIONAL

Automatically feeds bullets into the mouth of the seating die. Aligns bullets more accurately than possible by hand. Increases cyclic rate 50 to 100%.

30 & 32 cal. Bullets up to .60 long	# 90892
9mm through .365 diameter up to .46 long	# 90893
9mm through .365 diameter .46 to .60 long	# 90894
9mm through .365 diameter .60 to .75 long	# 90895
40 cal. through .44 cal. up to .65 long	# 90896
40 cal through .44 cal .65 to .80 long	# 90897
45 cal. bullets .50 to .67 long	# 90898



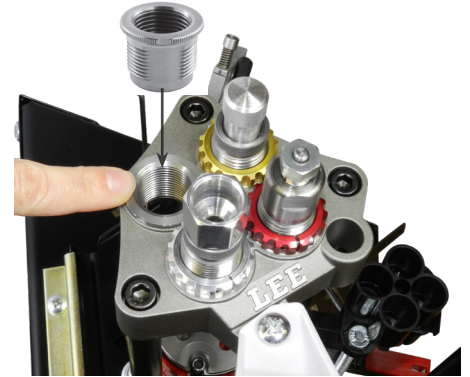
- A** Unscrew 10-24 NUT, remove and discard attach plate # BF3418 from bullet feeder assembly. **HINT:** if finger loosening is uncomfortable, lightly snug with  $\frac{3}{8}$ " wrenches.



- B** Install friction actuator and spring into carrier cover. Screw 10-24 hex nut on action rod (fits tightly). Finger tighten 10-24 hex nut. **HINT:** if finger tightening is uncomfortable, lightly snug with  $\frac{3}{8}$ " wrenches.



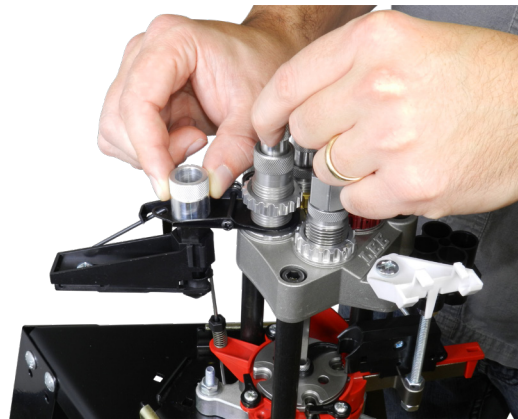
- C** Install Breech Lock bushing into position 3.



- D** Install action rod into feeder link. Use end hole as shown.



- E** Install bullet seating die with lock ring on and feeder assembly into position 3.



- F** Bullet feed completed installation.

